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## HEPARIN CALCIUM

### Heparinum calcicum

#### DEFINITION

Heparin calcium is a preparation containing the calcium salt of a sulphated glycosaminoglycan present in mammalian tissues. On complete hydrolysis, it liberates D-glucosamine, D-glucuronic acid, L-iduronic acid, acetic acid and sulphuric acid. It has the characteristic property of delaying the clotting of freshly shed blood. The potency of heparin calcium intended for parenteral administration is not less than 150 IU/mg, calculated with reference to the dried substance. The potency of heparin calcium not intended for parenteral administration is not less than 120 IU/mg, calculated with reference to the dried substance.

#### PRODUCTION

It is prepared either from the lungs of oxen or from the intestinal mucosae of pigs, oxen or sheep. All stages of production and sourcing are subjected to a suitable quality assurance system.

It is produced by methods of manufacturing designed to minimise or eliminate substances lowering blood pressure and to ensure freedom from contamination by over-sulphated glycosaminoglycans.

It complies with the following additional requirements.

**Nuclear magnetic resonance spectrometry (2.2.33).** The  $^1\text{H}$  NMR spectrum obtained with a frequency of at least 300 MHz complies with the specifications approved by the competent authority.

**Capillary electrophoresis (2.2.47).** The electropherogram obtained complies with the specifications approved by the competent authority.

#### CHARACTERS

A white or almost white powder, hygroscopic, freely soluble in water.

#### IDENTIFICATION

A. It delays the clotting of recalcified citrated sheep plasma (see Assay).

B. Dissolve 0.40 g in *water R* and dilute to 10.0 ml with the same solvent. The specific optical rotation (2.2.7) is not less than + 35.

C. Examine by zone electrophoresis (2.2.31) using *agarose for electrophoresis R* as the supporting medium. To equilibrate the agarose and as electrolyte solution use a mixture of 50 ml of *glacial acetic acid R* and 800 ml of *water R* adjusted to pH 3 by addition of *lithium hydroxide R* and diluted to 1000.0 ml with *water R*.

*Test solution.* Dissolve 25 mg of the substance to be examined in *water R* and dilute to 10 ml with the same solvent.

*Reference solution.* Dilute *heparin sodium BRP* with an equal volume of *water R*.

1 Apply separately to the strip 2 µl to 3 µl of each solution. Pass a current of 1 mA  
2 to 2 mA per centimetre of strip width at a potential difference of 300 V for about  
3 10 min. Stain the strips using a 1 g/l solution of *toluidine blue R* and remove the  
4 excess by washing. The ratio of the mobility of the principal band or bands in the  
5 electropherogram obtained with the test solution to the mobility of the band in the  
6 electropherogram obtained with the reference solution is 0.9 to 1.1.

7 D. It gives the reactions of calcium (2.3.1).  
8

#### 9 TESTS

10 **Appearance of solution.** Dissolve a quantity equivalent to 50 000 IU in *water R* and  
11 dilute to 10 ml with the same solvent. The solution is clear (2.2.1) and not more intensely  
12 coloured than degree 5 of the range of reference solutions of the most appropriate colour  
13 (2.2.2, *Method II*).

14 **pH (2.2.3).** Dissolve 0.1 g in *carbon dioxide-free water R* and dilute to 10 ml with the  
15 same solvent. The pH of the solution is 5.5 to 8.0.  
16

17 **Protein and nucleotidic impurities.** Dissolve 40 mg in 10 ml of *water R*. The absorbance  
18 (2.2.25) measured at 260 nm is not greater than 0.20 and that measured at 280 nm is not  
19 greater than 0.15.

20 **Nitrogen.** Not more than 2.5 per cent, calculated with reference to the dried substance.  
21 Carry out the determination of nitrogen by sulphuric acid digestion (2.5.9), using 0.100 g.  
22

23 **Calcium:** 9.5 per cent to 11.5 per cent of Ca, calculated with reference to the dried  
24 substance. Determine the calcium by complexometric titration (2.5.11), using 0.200 g.

25 **Heavy metals (2.4.8).** 0.5 g complies with limit test C for heavy metals (30 ppm). Prepare  
26 the reference solution using 1.5 ml of *lead standard solution (10 ppm Pb) R*.

27 **Loss on drying (2.2.32).** Not more than 8.0 per cent, determined on 1.000 g by drying at  
28 60 °C over *diphosphorus pentoxide R* at a pressure not exceeding 670 Pa for 3 h.

29 **Sulphated ash (2.4.14):** 32 per cent to 40 per cent, determined on 0.20 g and calculated  
30 with reference to the dried substance.  
31

32 **Bacterial endotoxins (2.6.14):** less than 0.01 IU per IU of heparin, if intended for use in  
33 the manufacture of parenteral preparations without a further appropriate procedure for  
34 the removal of bacterial endotoxins. The addition of divalent cations may be necessary in  
35 order to fulfil the validation criteria.

#### 36 ASSAY

37 Carry out the assay of heparin (2.7.5). The estimated potency is not less than 90 per  
38 cent and not more than 111 per cent of the stated potency. The confidence limits of the  
39 estimated potency ( $P = 0.95$ ) are not less than 80 per cent and not more than 125 per  
40 cent of the stated potency.  
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#### 42 STORAGE

43 Store in an airtight container. If the substance is sterile, store in a sterile, airtight,  
44 tamper-proof container.  
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#### 46 LABELLING

47 The label states:

- 1 – the number of International Units per milligram;
- 2 – where applicable, that the substance is suitable for use in the manufacture of parenteral
- 3 preparations.

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